

Work Order ID 107529-2

September-27-13 11:22:03 AM

107529

Page 1

Item ID: D4434-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Fwd Bracket Assembly

Start Date: 9/27/13 Start Qty: 8.00

8

Cust Item ID:

Required Date: 10/04/13 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: ML5

Date: 13-09-27 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4434

B

100

0.00

100

Small Fab

Memo

0.00

Small Fab

Assemble as per dwg

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

120

0.00

120

Packaging

Memo

0.00

Packaging

FF
13-09-30

DAS
27
9-89

B-930

8772.

2x

DAS
26
9-89

13-9-30

Work Order ID 107529

September-27-13 11:22:03 AM

107529

Page 2

Item ID: D4434-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Fwd Bracket Assembly

Stop *NS2*

Start Date: 9/27/13 Start Qty: 8.00

8

Cust Item ID:

Required Date: 10/04/13 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

Handwritten: 13/09/30 -
13-9-30

Picklist Print

September-27-13 11:22:02 AM

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Work Order ID: 107529

Parent Item: D4434-041

Parent Item Name: Fwd Bracket Assembly

Start Date: 9/27/13

Required Date: 10/04/13

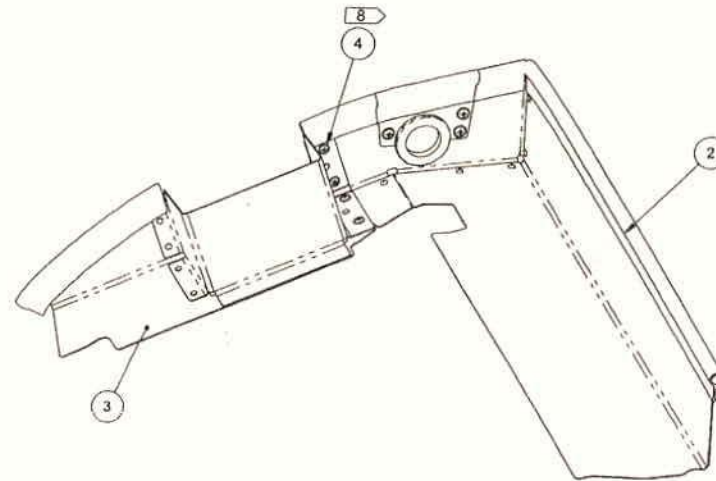
Start Qty: 8.00

Required Qty: 8.00

Comments: IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5
EC verified by:JLM IPP RevC 12.01.24 per REV.A DD verified by:EC
IPP REV:D 12.01.23 AS PER REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Klt	Total Qty	Qty Issued	Date Issued	Status
AN525-832R7 Screw		Purchased	No			100	Each	128.0000	4	32		FF 13-09-30	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST343		128							
				120560		128							
D4434-043 Fwd Inboard Bracket Assembly		Manufactured	No			100	Each	0.0000	1	8		FF 13-09-30	
D4434-045 Fwd Outboard Bracket Assembly		Manufactured	No			100	Each	2.0000	1	8		FF 13-09-30	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST272		2							
				102902		1							
				103215		1							

ITEM	QTY -041	PART NUMBER	DESCRIPTION
1	X	D4434-041	FWD BRACKET ASSEMBLY
2	1	D4434-043	FWD INBOARD BRACKET ASSEMBLY
3	1	D4434-045	FWD OUTBOARD BRACKET ASSEMBLY
4	4	AN525-832R7	SCREW



107529 NLS
1309-27

RELEASED
R 2012-03-02
JW

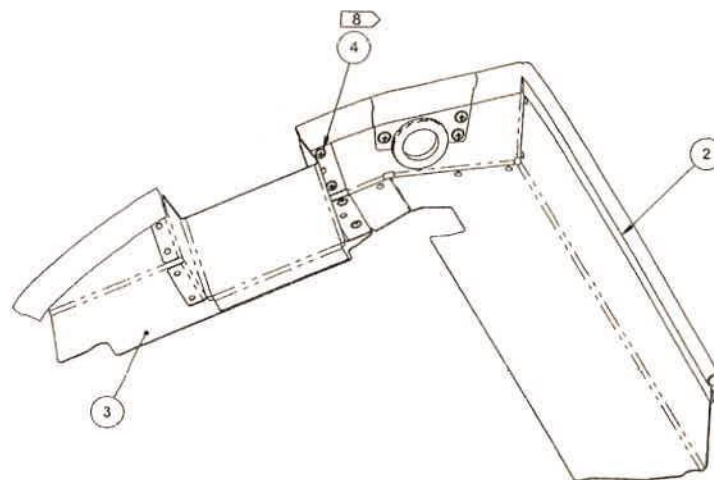
D4434-041 FWD BRACKET ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 1.43 lbs
- 8) TORQUE SCREW TO 12-15 (In-lb)

B	RE-DESIGN D4434-9/-0F (ZN B5-14, A5-15)	RF	12.02.22
A	NEW ISSUE	RF	12.01.17
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	MP	DRAWING NO.	REV. B
MFG. APPR.	CE	D4434	SHEET 1 OF 15
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	COVER ASSEMBLY	NTS
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2	1	D4434-043	FWD INBOARD BRACKET ASSEMBLY
3	1	D4434-045	FWD OUTBOARD BRACKET ASSEMBLY
4	4	AN525-832R7	SCREW



107529 NLS
1309-27

RELEASED
2012-05-03

D4434-041 FWD BRACKET ASSEMBLY

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MFG. APPR.	RF	D4434	SHEET 1 OF 15
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	COVER ASSEMBLY	NTS
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